

Work Order ID 65614

January 20, 2011 11:13:40 AM



Page 1

Item ID: D3912-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Eyebolt Block

Start Date: 1/21/11

Start Qty: 12.00



Cust Item ID:

Required Date: 2/04/11

Req'd Qty: 12.00

Customer:

Reference:

Run Start



Approvals:

Process Plan: MF

Date: 11-01-20 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3912	B

100	Cut blanks as per folio	0.00
Bandsaw	Memo	0.00
Jeaspa Bandsaw	CUT BLANK 2.50" LONG	

JL 11/02/02

12

110		0.00
HAAS 1	Memo	0.00
HAAS CNC vertical machine #1	MACHINE AS PER FOLIO FA870 AND DWG	
	FOLIO REV: AA	
	DWG REV: B	
	DEBURR	

HA 11/02/02

12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 65614

January 20, 2011 11:13:40 AM

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Item ID: D3912-3

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Setup Start

Revision ID:

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Item Name: Eyebolt Block

Start Date: 1/21/11 Start Qty: 12.00

Cust Item ID:

Required Date: 2/04/11 Req'd Qty: 12.00

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start

QC: Date: SPC (Y/N): Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B.A 11/02/02

12

0

130

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

omk 11/02/02

12

0

160

Identify as per dwg & Stock Location: 051

0.00



Packaging

Memo

0.00

Packaging

C4/2/3 (12)

W/O:		WORK ORDER CHANGES					
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Work Order ID 65614

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Item ID: D3912-3

Accept

Setup Start

Revision ID:

Stop

Item Name: Eyebolt Block

Start Date: 1/21/11 Start Qty: 12.00

Cust Item ID:

Required Date: 2/04/11 Req'd Qty: 12.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/02/03

MF

11-02-03

Picklist Print

January 20, 2011 11:13:39 AM

Page 1

Work Order ID: 65614

Parent Item: D3912-3

Parent Item Name: Eyebolt Block



Start Date: 1/21/11

Required Date: 2/04/11

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP REV:A NEW ISSUE 09-11-25 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M303B1.000X1.000

Purchased

No

100

f

7.3160

0.208

2.627368



SL 11/62/10

303 BAR 1" X 1"

Location

Loc Qty

Loc Code

MAT

6.087

115555

6.087

2.63

MAT53

1.22896

113719

1.22896

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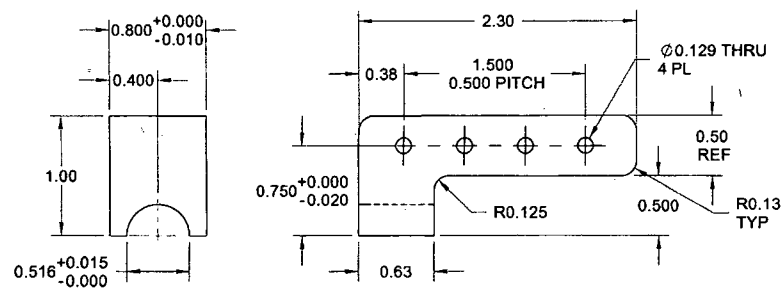
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

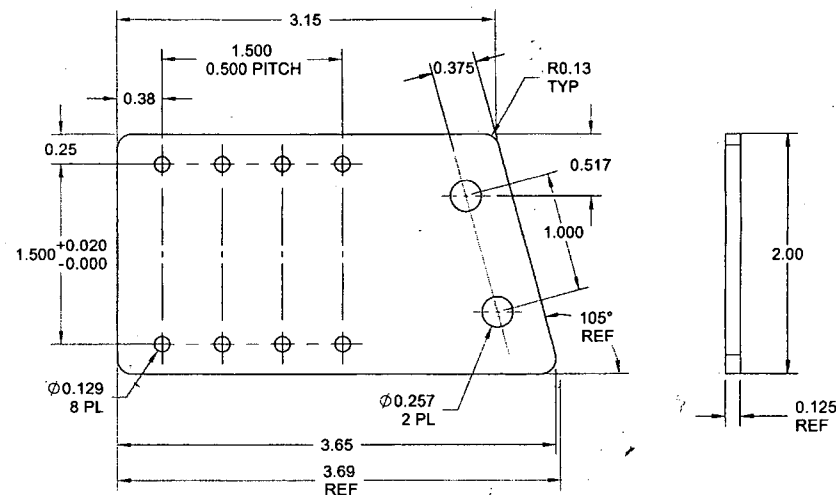
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#65614



D3912-3 EYEBOLT BLOCK



D3912-5 EYEBOLT PLATE

NOTES:

1) MATERIAL -3: 303/304/316 STAINLESS STEEL BAR, PER ASTM A276
REF DART SPEC M303B OR M304B

-5: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.125 THK
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME 5A240
REF DART SPEC M303S11GA OR M304S11GA

- 2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: ID AT ASSEMBLY
7) WEIGHT -3: 0.30 lbs
-5: 0.24 lbs

RELEASED
2010-07-16
JMD

DESIGN	ALS	DART AEROSPACE LTD	
DRAWN	ST	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ST	DRAWING NO. D3912	REV. B
MFG. APPR.	ST	SHEET 3 OF 3	
APPROVED	ST	TITLE EYEBOLT RECEIVER ASSY	SCALE NTS
DE APPR.	ST	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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